

- 42 -

DIE CASTING MACHINEABSTRACT OF THE DISCLOSURE

5 A die casting machine injecting and filling a molten
metal into a cavity formed between a pair of dies so as
to cast a product, comprising an ejecting pin for
ejecting a casting by its front end sticking out inside
the cavity and a powder feeder for feeding a powder
10 release agent for promoting release of the casting from
the dies, the ejecting pin including a release agent feed
path for guiding powder release agent fed from the powder
feeder to a front end of the ejecting pin and feeding it
to the cavity.